ABSTRACT

In order to provide a high-accuracy longlife hydrodynamic bearing not causing oil film
breakage in bearing clearances and a disc rotation
apparatus using the bearing, when the outside diameter
of the herringbone pattern of dynamic pressure
generation grooves provided on at least one of the
opposed faces of a flange and a thrust plate is
designated as dlo, the inside diameter thereof is
designated as dli and the diameter of the turn-back
part thereof is designated as dlm, the diameter dlm is
selected so that the difference between the diameters
dsy and dlm becomes 0.05 mm or more and 0.8 mm or less,
with the value of the diameter dlm of the turn-back
part being in the range of 1 mm or more and 10 mm or
less and being represented by:

 $dsy = {(d1i^2 + d1o^2)/2}^{1/2},$

oil or the base oil of grease to be filled in the hydrodynamic bearing has a kinematic viscosity of 4 cSt or more at 40°C of temperature, and one of the outer circumference of a sleeve and the outer circumference of a shaft is secured to a base and the other is secured to a hub rotor.